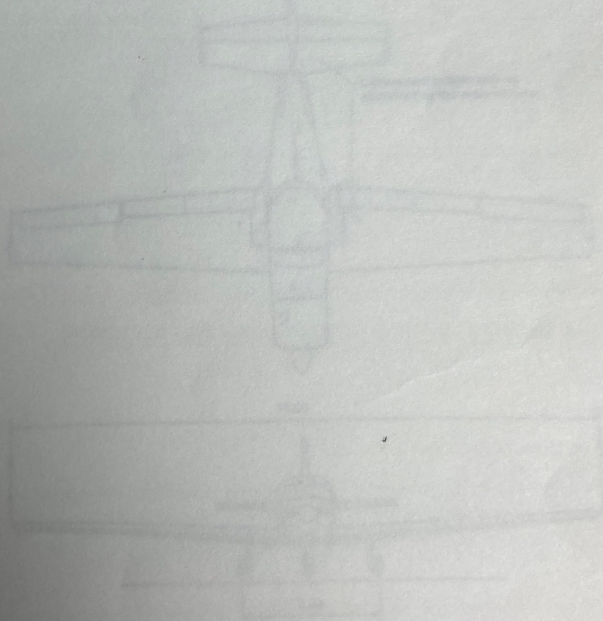


SECTION 1 LEADING PARTICULARS AND DIMENSIONS

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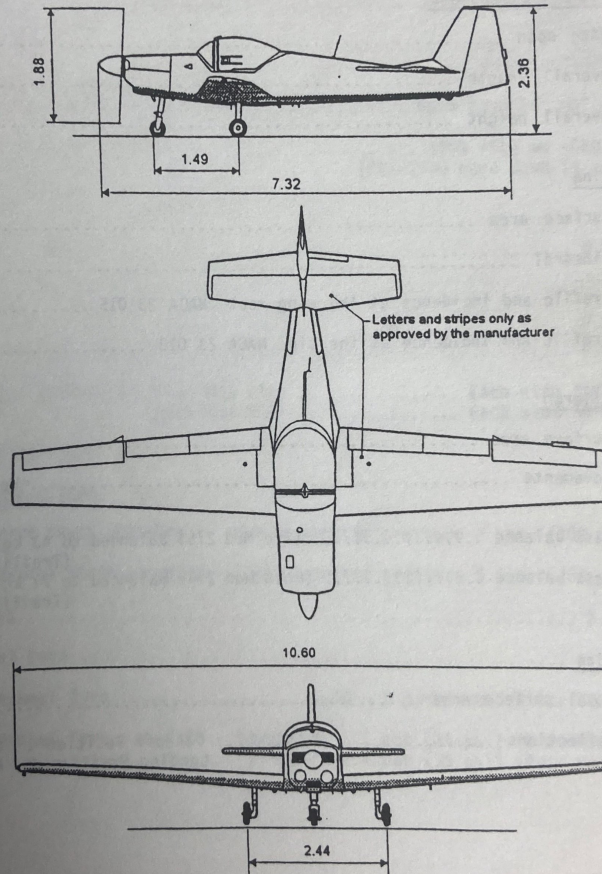


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PILOTS NOTES
FIREFLY T67C3

1.1 3 VIEW PLAN



All Dimensions in Metres

KEY TO COLOUR RESTRICTIONS

Unrestricted Only colours approved by the manufacturer

(Lighter colours and shades are preferable to dark ones)

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PILOTS NOTES
FIREFLY T67C3

Wheel Brakes

Mainwheels only. Cleveland disc brakes with duplicate toe brakes and with parking brake.

Propulsion Unit

Engine Lycoming O-320-D2A

Engine ratings 160 bhp at 2700 rpm

Fuel AVGAS 100LL Tank capacity 2 x 17.75 Imp Gal (80.7 litres)
Useable fuel 2 x 17.31 Imp Gal (78.7 litres)

Post Mod 292B A/C
Tank capacity 2 x 21.3 US Gall
Useable fuel 2 x 20.77 US Gall

Oil

Straight mineral oil for first 50 hrs then ashless dispersant grade may be used according to the following recommended temperature range:

Average Ambient Air Temperature	MIL-L-6082 Mineral Grades	MIL-L-22851 Ashless Dispersant
All Temperatures	-	SAE 15W50 or SAE 20W50
Above 80°F (27°C)	SAE 60	SAE 60
Above 60°F (15.5°C)	SAE 50	SAE 50
30°F to 90°F (-1°C to 32°C)	SAE 40	SAE 40
0°F to 70°F (-18°C to 21°C)	SAE 30	SAE 30, SAE 40 or SAE 20W40
0°F to 90°F (-18°C to 32°C)	SAE20W50	SAE 20W50 or SAE 15W50
Below 10°F (-12°C)	SAE 20	SAE 30 or SAE 20W30

A manually controlled carburettor hot air system is fitted to prevent carburettor icing.

Propeller Sensenich M74 DM6-0-64 diameter 1.88m

> Cockpit 2 seats side by side

Canopy Fixed windscreen with canopy hinging upwards and rearward <

Luggage 30 kg (66 lbs)

SECTION 2 LIMITATIONS AND PLACARDS

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2.1 CLASS AND CATEGORY OF CERTIFICATION

For the purpose of the First Schedule of the Air Navigation Order, this aircraft is classified as an Aeroplane (landplane).

The Slingsby T67C type of aircraft is eligible for certification in the United Kingdom in the Transport Category (Passenger). This aeroplane may, however, be restricted to another category and a particular use and this will be stated on the Certificate of Airworthiness.

When flown for public transport, compliance with performance Group E of the Air Navigation (General) Regulations must be established using the operating techniques and parameters laid down in the flight manual.

The Slingsby T67C type of aircraft has been certified by the CAA on the basis of compliance with U.S. CFR 14 part 23 - Airworthiness Standards: normal, utility & aerobatic category aeroplanes at amendments 23 - 27, plus special conditions as defined by the CAA.

Special Condition - Composite Material Construction.
British Civil Airworthiness Requirements as follows:

Section K Light Aeroplanes, Issue 6 - April 1974, Chapters 2-2 to 2-5 inclusive, as necessary for the aircraft to be classified in Performance Group E.

Section N Noise, Issue 2 - November 1978.

Section R Radio, Issue 4 - April 1974.

Current Airworthiness Notices.

Electrical Power Supplies for Aircraft Radio Systems.

2.2 MINIMUM CREW

The minimum crew for operation of the aircraft is one pilot.

2.3 MAXIMUM OCCUPANTS

The total number of persons carried including crew shall not exceed two, nor the number of seats which is approved for use during take-off and landing.

2.4 ENGINE LIMITATIONS

RPM The maximum RPM is 2700. No overspeed is permitted.

Oil Contents

The maximum oil sump capacity is 6.7 UK Quarts (8 US Quarts). The minimum safe quantity in the sump is 3.2 UK Quarts (4 US Quarts).

Oil Pressure on Start-Up

The engine must be shut down if the oil pressure has not started to rise within 30 seconds of starting the engine.

Oil Pressures

	<u>Maximum</u>	<u>Minimum</u>
Normal Operating	6.2 bar (90 psi)	4.1 bar (60 psi)
Start and Warm-Up	7.0 bar (100 psi)	3.8 bar (55 psi)
Idling	-	1.7 bar (25 psi)

Oil Pressure During Aerobatic Manoeuvres

Avoid flight at zero 'G' state for more than 10 seconds as in these modes the oil system will not scavenge.

Magneto Check

Maximum RPM drop when switching either magneto off at 1800 RPM.	175 RPM
Maximum difference between left and right magneto RPM drops at 1800 RPM.	50 RPM

Cylinder Head Temperature

Maximum permissible temperature 260°C

> For continuous operation cylinder head temperatures should be maintained below 446°F (230°C) <

Oil Temperatures

Maximum permissible 118°C

> Engine oil temperature should not be below 60°C during continuous operation. <

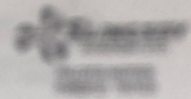
Fuel

The minimum fuel grade is 100LL.

> For tank capacities and useable fuel refer to Section 1 Leading Particulars. <

Ground Running

The maximum CHT of 260°C must not be exceeded during ground running and operation at full throttle should not exceed 3 minutes.



5.2. COSTING STATEMENTS

5.2.1 Costing of Service Measurement and Limitations

The basis for measurement of the nature of grading is as follows:-

- (i) The quantity being to be fixed by use of grading sheet (GWS Measurement Sheet) given the use of the following.
- (ii) The first and 8th level to the lowest level of the building (Floor) (Table 1).

The nature of the nature of grading at 8th and 9th levels, being measured off of levels.

Ground Floor	8th level
1st Floor	9th level

5.2.2

For details of other aspects refer to Section 5, 5.1 and 5.5.

5.2.3 COSTING

- (i) The material nature of accounts
- (ii) The material nature of cost in respect of accounts (of Rs 1000)

5.2.4 Details for take-off and costing

1st level	8th level
The material nature for take-off and costing	8th level (2000)
2nd level	9th level
The material nature for take-off and costing	9th level (2000)

5.2.5 Material Details (Table)

1st level	8th level
2nd level	9th level
3rd level	10th level
4th level	11th level
5th level	12th level
6th level	13th level
7th level	14th level
8th level	15th level
9th level	16th level
10th level	17th level
11th level	18th level
12th level	19th level
13th level	20th level
14th level	21st level
15th level	22nd level
16th level	23rd level
17th level	24th level
18th level	25th level
19th level	26th level
20th level	27th level
21st level	28th level
22nd level	29th level
23rd level	30th level
24th level	31st level
25th level	32nd level
26th level	33rd level
27th level	34th level
28th level	35th level
29th level	36th level
30th level	37th level
31st level	38th level
32nd level	39th level
33rd level	40th level
34th level	41st level
35th level	42nd level
36th level	43rd level
37th level	44th level
38th level	45th level
39th level	46th level
40th level	47th level
41st level	48th level
42nd level	49th level
43rd level	50th level
44th level	51st level
45th level	52nd level
46th level	53rd level
47th level	54th level
48th level	55th level
49th level	56th level
50th level	57th level
51st level	58th level
52nd level	59th level
53rd level	60th level
54th level	61st level
55th level	62nd level
56th level	63rd level
57th level	64th level
58th level	65th level
59th level	66th level
60th level	67th level
61st level	68th level
62nd level	69th level
63rd level	70th level
64th level	71st level
65th level	72nd level
66th level	73rd level
67th level	74th level
68th level	75th level
69th level	76th level
70th level	77th level
71st level	78th level
72nd level	79th level
73rd level	80th level
74th level	81st level
75th level	82nd level
76th level	83rd level
77th level	84th level
78th level	85th level
79th level	86th level
80th level	87th level
81st level	88th level
82nd level	89th level
83rd level	90th level
84th level	91st level
85th level	92nd level
86th level	93rd level
87th level	94th level
88th level	95th level
89th level	96th level
90th level	97th level
91st level	98th level
92nd level	99th level
93rd level	100th level

5.2.5
100
100
100
100

2.5.5 Limitations for Aerobatics

Aerobatic manoeuvres with flaps extended are not permitted.

Tail Slides and Inverted Spins are not permitted.

'G' Limitation (structural temperature below 50°C)

Flaps up +6g -3g
Flaps down +2g -1g

When structural temperature reaches 50°C or more DO NOT carry out aerobatics or impose loads which exceed:

Flaps up +4.4g -2g
Flaps down +2g -1g

Entry Speeds (kts) (IAS)

Slow roll	110
Stall turn entry	110
Stall turn rotate	50
Loop	115
Roll off the top	125
Flick roll max	80
Spin	See Paragraph 3.7

2.5.6 Flight in Icing Conditions

> The aircraft is not cleared for flight into known icing conditions. <

2.5.7 Flight in IMC or at Night

Flight is permitted in IMC day and for night flight.

For flight by night or IFR refer to the Air Navigation Legislation for equipment required.

> 2.5.8 Limitations for Inverted Flight

When low on fuel, only fuel in collector tank will be available. <

2.6 PLACARDS

2.6.1 Instrument Markings

Oil Temperature

>	Cautionary range	Yellow arc below 40°C	
	Normal operating range	Green arc	40°C to 118°C
	Max allowable	Red Line	118°C <

TRANSPORT CANADA ADDITIONAL LIMITATION

Flight is not permitted when the indicated structural temperature exceeds 50°C.

Low fuel pressure	Yellow arc	0.7 to 0.8 bar
Normal operating range	Green arc	0.8 to 0.9 bar
High fuel pressure	Yellow arc	0.7 to 0.8 bar
Maximum pressure	End of yellow arc before red arc	1.0 bar

Fuel quantity (Fuel tank only)

Low fuel quantity	Red arc	0.5 to 0.6 bar
Normal operating range	Green arc	0.8 to 0.9 bar
High fuel quantity	Yellow arc	0.7 to 0.8 bar

(this page to be inserted facing p.2-4)

Engine oil temperature

Normal operating range	Green arc	100°C to 120°C
Exhaustive range	Yellow arc	120°C to 130°C
Maximum temperature	End of yellow arc before red arc	130°C

Engine rpm

Normal operating range	Green arc	1800 to 2100 rpm
Maximum rpm	Red line	2100 rpm

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June 1992

Oil Pressure

>	Minimum pressure	Beginning of Yellow arc End of Red arc	
	Low oil pressure	Yellow arc	1.7 to 4.2 bar
	Normal operating range	Green arc	4.2 to 6.2 bar
	High oil pressure	Yellow arc	6.2 to 7 bar
	Maximum pressure	End of Yellow arc before Red arc	7 Bar

Fuel Pressure (Post Mod 381)

	Low fuel pressure	Red arc	0 to 0.5 psi
	Normal operating range	Green arc	0.5 to 8 psi
	High fuel pressure	Red arc	8 to 25 psi

Cylinder Head Temperatures

	Normal operating range	Green arc	100°C to 230°C
	Cautionary range	Yellow arc	230°C to 260°C
	Maximum temperature	End of Yellow arc Before Red arc	260°C

Tachometer

	Normal operating range	Green arc	700 to 2,700 rpm
	Maximum rpm	Red line	2,700 rpm

ASI Markings

VNE	Radial red line	180 knots
Cautionary zone	Yellow arc	140 to 180 knots
Normal operating range	Green arc	56 to 140 knots
Flap speed range (Landing flap 40°)		
Post Mod 656	White arc	49 to 98 knots
Pre Mod 656	White arc	49 to 88 knots

OAT/Structure Temperature Gauge

Structure temperature Maximum Red line 50°C

Carburettor Temperature Gauge (Mod 463)

Yellow arc -15°C to +5°C

Vacuum Gauge

Green arc 4.5 to 5.5inHg

2.6.2 Labels

The following information is to be furnished on placards well within sight of pilot.

Pre Mod 439 Label

NO SMOKING			
LIMITATIONS			
VNE (KTS) (IAS)			180
MANOEUVRING SPEED VA (KTS) (IAS)			140
FLAP LIMITING SPEEDS (KTS) (IAS)			88
MAX TOTAL WEIGHT AUTHORISED (KG)			953
MAX g LOADS		STRUCTURAL TEMPERATURE	
		BELOW 50°C	ABOVE 50°C
	FLAPS UP	+6g -3g	+4.4g -2g
	FLAPS DOWN	+2g -1g	+2g -1g
ALTITUDE LOSS IN A STALL RECOVERY			150 FT (46m)
FLIGHT INTO KNOWN OR FORECAST ICING CONDITIONS PROHIBITED			
AIRCRAFT CERTIFICATED FOR FLIGHT IN IMC, DAY AND FOR NIGHT FLIGHT			
AEROBATIC MANOEUVRES - UP TO ALL UP WEIGHT			953 Kg (2100 lbs)
MAXIMUM PERMISSIBLE STRUCTURE TEMPERATURE FOR AEROBATICS IS 50°C			
ENTRY SPEEDS (KTS) (IAS)			
SLOW ROLL			110
STALL TURN ENTRY			110
STALL TURN ROTATE			50
LOOP			115
ROLL OFF THE TOP			125
FLICK ROLL MAX			80
SPIN			SEE FLIGHT MANUAL

Post Mod 439 Label identical to Pre Mod 439 Label except for

MANOEUVRING SPEED VA (KTS) (IAS) 143

> Post Mod 495 Label

MAX TOTAL WEIGHT AUTHORISED (KG) 975 Kg (2150 lbs)

AEROBATIC MANOEUVRES - UP TO ALL UP WEIGHT 975 Kg (2150 lbs) <

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PILOTS NOTES
FIREFLY T67C3

2.6.2 Labels (continued)

POST MOD 656 AND 757F

NO SMOKING			
LIMITATIONS			
VNE (KTS) (IAS)			180
MANOEUVRING SPEED VA (KTS) (IAS)			140
FLAP LIMITING SPEEDS (KTS) (IAS)			
TAKEOFF POSITION (18°)			120
LANDING POSITION (40°)			98
MAX TOTAL WEIGHT AUTHORISED (KG)			953
MAX g LOADS	STRUCTURAL TEMPERATURE		
		BELOW 50°C	ABOVE 50°C
FLAPS UP	+6g -3g		+4.4g -2g
FLAPS DOWN	+2g -1g		+2g -1g
ALTITUDE LOSS IN A STALL RECOVERY			150 FT (46m)
FLIGHT INTO KNOWN ICING CONDITIONS PROHIBITED			
AIRCRAFT CERTIFICATED FOR FLIGHT IN IMC, DAY AND FOR NIGHT FLIGHT			
AEROBATIC MANOEUVRES - UP TO ALL UP WEIGHT 953 Kg (2100 lbs)			
MAXIMUM PERMISSIBLE STRUCTURE TEMPERATURE FOR AEROBATICS IS 50°C			
	ENTRY SPEEDS (KTS) (IAS)		
SLOW ROLL			110
STALL TURN ENTRY			110
STALL TURN ROTATE			50
LOOP			115
ROLL OFF THE TOP			125
FLICK ROLL MAX			80
SPIN			SEE FLIGHT MANUAL

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2.6.2. Labels (Continued)

Notice above the luggage compartment

BAGGAGE
30 Kg MAX
FOR C OF G AND TOTAL
WEIGHT LIMITATIONS
SEE FLIGHT MANUAL

Aft of the refuelling caps - on each wing upper surface

FUEL - AVGAS 100LL
78.7 Litres
17.31 Imp Gal

Mod 292B A/C

FUEL - AVGAS 100LL
78.7 Litres
20.77 US Galls

Post Mod 310B A/C

Fuel type and contents, as above, in Litres.
Imp. Galls and US Galls are combined on a fuel
filler/wing joint vinyl covering

At the foot of the flap control lever on the central fairing

Takeoff

Landing

> On the trim indicator in front of the trim control

D (Nose Down)

N (Neutral)

U (Nose Up) <

2.6.2 Labels (Continued)

On the underside of the oil filler access flap

OIL
MIL-L-22851
SAE 15W50 OR SAE 20W50

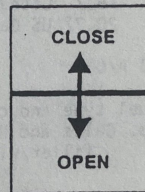
On canopy frame one each side of latch mechanism (POST MOD 129)

CANOPY MUST ALWAYS REMAIN CLOSED
AND LATCHED DURING FLIGHT
UNLESS EMERGENCY EVACUATION IS INTENDED

Under side of canopy latch cover (POST MOD 129)

PUSH UP HERE
TO RAISE CANOPY

> On rear face of canopy latch cover, one each side of lever (Post Mod 129)



On the top of the instrument panel

NOTE

On Mod 460 instrument panels the strobe caution label was repositioned to below the engine instrument block on RH side of panel.

AEROBATIC MANOEUVRES
WITH FLAPS EXTENDED
ARE NOT PERMITTED

CAUTION

TURN OFF STROBE LIGHT WHEN TAXIING
NEAR OTHER AIRCRAFT OR WHEN FLYING
IN FOG OR CLOUDS. STANDARD POSITION
LIGHTS MUST BE USED FOR ALL NIGHT
OPERATIONS

Below fuel contents gauges

USEABLE FUEL
34.62 IMP GALLS

POST MOD 292B A/C

USEABLE FUEL
41.6 US GALLS

2.6.2 Labels (continued)

Lower right hand side of the instrument panel (Mod 460B)

THE MARKINGS AND PLACARDS
INSTALLED IN THIS AIRCRAFT
CONTAIN OPERATION LIMITATIONS
WHICH MUST BE COMPLIED WITH
WHEN OPERATING THIS AIRCRAFT
IN THE AEROBATIC CATEGORY.

OTHER OPERATING LIMITATIONS
WHICH MUST ALSO BE COMPLIED WITH
WHEN OPERATING THIS
AIRCRAFT IN THIS CATEGORY OR IN
THE NORMAL OR UTILITY
CATEGORIES, ARE CONTAINED IN
THE AIRCRAFT FLIGHT MANUAL.

On face of carburettor temperature gauge below scale (Mod 463)

KEEP NEEDLE OUT OF
YELLOW ARC DURING
POSSIBLE ICING CONDITIONS

Below carburettor temperature gauge (Mod 463 A/C with un-placarded instrument)

MAINTAIN AT LEAST 5°C OR 9°F
ABOVE FREEZING DURING POSSIBLE
CARBURETTOR ICING CONDITIONS

> Top right of instrument panel above row of switches

THIS AIRCRAFT IS EQUIPPED WITH
AN ALTITUDE REPORTING SYSTEM
OPERABLE TO 20,000 FT

2.7 OPERATIONAL LIMITATIONS

2.7.1 Maximum Operating Altitude

The maximum permissible operating altitude is 12,000 ft without oxygen equipment being fitted.

2.7.2 Maximum Takeoff and Landing Altitude

The maximum takeoff and landing altitude is 8000 ft density altitude.

2.7.3 Operating Temperatures

Maximum operating temperature is ISA +23°C.

Minimum operating temperature is -20°C before winterisation is required.

NOTES

- (1) For operations below OAT -20°C consult the engine and propeller handbooks for procedure.
- (2) There is no defined lower limit for the aircraft structure.

2.8 PAINT FINISH

Certain areas of the aircraft have colour restrictions, these are indicated on the 3 View Plan (P.1-1).

NOTE

The above restrictions are to assist in keeping the critical areas of structure cool.